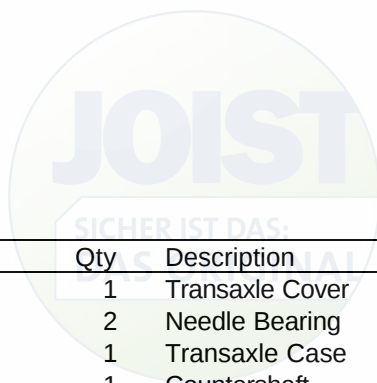
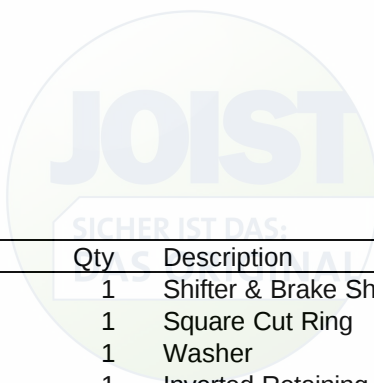


Exploded view diagram of a mechanical assembly, likely a watch movement. The diagram shows various numbered components (1 through 150) and their assembly sequence. The main housing (1) is shown at the top, with a sub-assembly (2) below it. The sub-assembly includes a series of gears (3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100, 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111, 112, 113, 114, 115, 116, 117, 118, 119, 120, 121, 122, 123, 124, 125, 126, 127, 128, 129, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 142, 143, 144, 145, 146, 147, 148, 149, 150) and their assembly sequence. A label "MODEL and SERIAL NUMBERS HERE" points to a specific location on the main housing.



Ref #	Part Number	Qty	Description
1	772121	1	Transaxle Cover
2	780086A	2	Needle Bearing
3	770115	1	Transaxle Case
4	776276A	1	Countershaft
6	778281	1	Spur Gear (16 teeth)
7	778122A	1	Spur Gear (22 teeth)
8	792160	4	Shift Key
9	784352	1	Shift Collar
10	784365A	1	Shift Rod & Fork
11	778261	1	Bevel Gear & Bearing(44/16 teeth)(Inc l.174)
12	778262	1	Input Bevel Pinion (14 teeth)
13	778221	2	Bevel Gear (16 teeth)
14	778068	2	Differential Pinion
15	778260	1	Ring Gear
16	786150	1	Bearing Strip
17	786139	1	Drive Pin
18	786147	1	Neutral Spacer
20	792139	1	Ball (3/8" dia.)
22	792142	1	Spring
23	788061	2	Seal Ring
25	792073A	17	Screw, 1/4-20 x 1-1/4"
26	792125	4	Retaining Ring (pkg. of 2)
27	792035	1	Retaining Ring
28	788040	1	Retaining Ring
29	780072	7	Washer
30	780108	4	Washer
31	780001	2	Washer
32	792001	1	"O" Ring
33	788076	1	"O" Ring
34	780159	1	Bushing
35	780185	3	Bushing
36	790071	1	Brake Disk
37	790007	1	Brake Pad Plate
38	799021	2	Brake Pad (pkg of 2)
39	786026	2	Dowel Pin
40	792076A	1	Washer
41	790008A	1	Brake Lever
42	792073A	2	Screw, 1/4-20 x 1-1/4"
43	792075	1	Locknut, 5/16-24
44	790025	1	Brake Pad Holder
46	786086	1	Brake Lever Bracket
47	774747	1	Axle (16-1/4" long)
48	774888	1	Axle (11" long)
49	778284	1	Spur Gear (26 teeth)
50	778250	1	Spur Gear (27 teeth)
51	778123A	1	Spur Gear (25 teeth)
52	778122A	1	Spur Gear (22 teeth)
54	778263	1	Spur Gear (11 teeth)
56	778283	1	Spur Gear (14 teeth)
57	778249	1	Spur Gear (23 teeth)
58	778127A	1	Spur Gear (25 teeth)
59	778128A	1	Spur Gear (28 teeth)
61	778265	1	Spur Gear (34 teeth)
65A	780160	2	Washer
65	780162	1	Washer
66	776299	1	Input Shaft (3.522" long)

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Peerless



Ref #	Part Number	Qty	Description
67	776352	1	Shifter & Brake Shaft
71	788069	1	Square Cut Ring
76	780090	1	Washer
77	788078A	1	Inverted Retaining Ring (pkg. of 2)
79	792144	1	Spring
90	788067B	1	Grease (32 oz. bottle Bentonite greas e)
150	510334	1	Gasket Eliminator (Loctite #515)
161	776302	1	Reverse Idler Assembly
174	780085	1	Needle Bearing